



Registration Certificate

This document certifies that the administration systems of

Invest Cast, Inc.

Minnesota, USA

***have been assessed and approved by QAS International
to the following management systems, standards and guidelines:***

ISO 9001:2008

With the permitted exclusion of clause 7.3 Design and Development

The approved administration systems apply to the following:

The manufacture and supply of investment castings.

Original Approval ***24th February 2003***
Current Certificate ***24th February 2010***
Certificate Expiry ***24th February 2011***
Certificate Number ***A1756US***

On behalf of QAS International

www.qas-international.com

This certificate remains valid while the holder maintains their quality administration systems in accordance with the standards and guidelines stated above, which will be audited annually by QAS International.

The holder is entitled to display the above registration mark for the duration of this certificate.

This certificate must be returned to QAS International on reasonable request.

Issuing Office: *401 North Michigan Avenue, Suite 1200, Chicago, IL60611, USA*